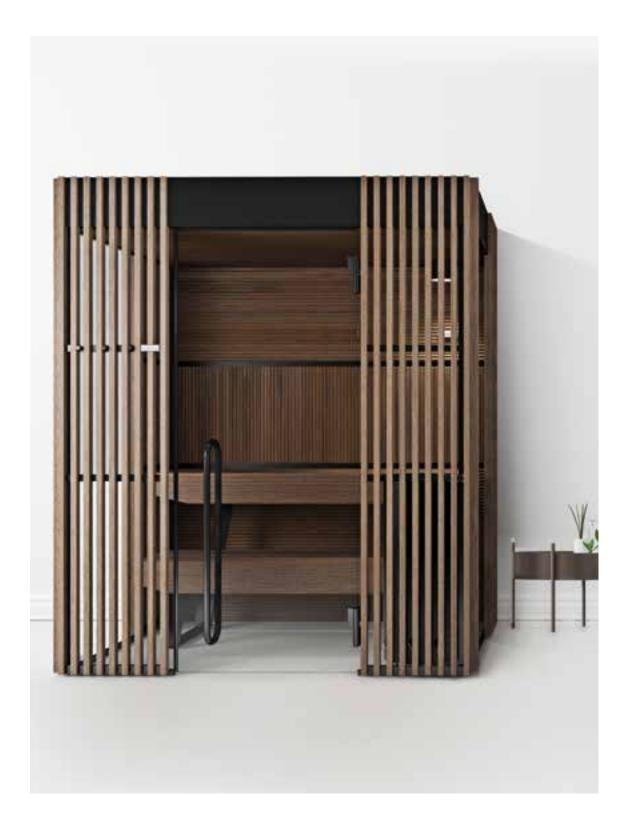
# SHADE COLLECTION





# Welcome to a new dimension of Wellness

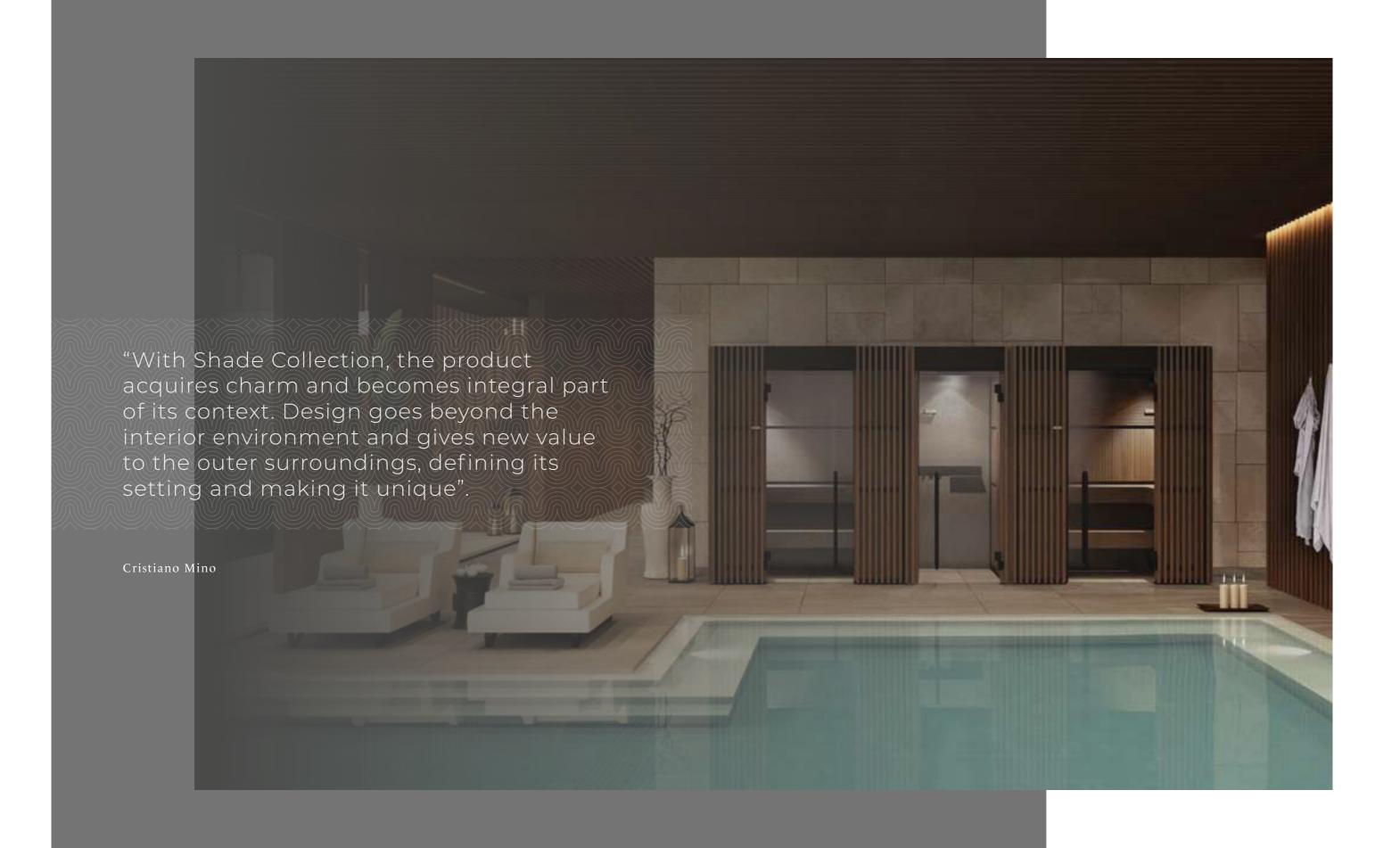


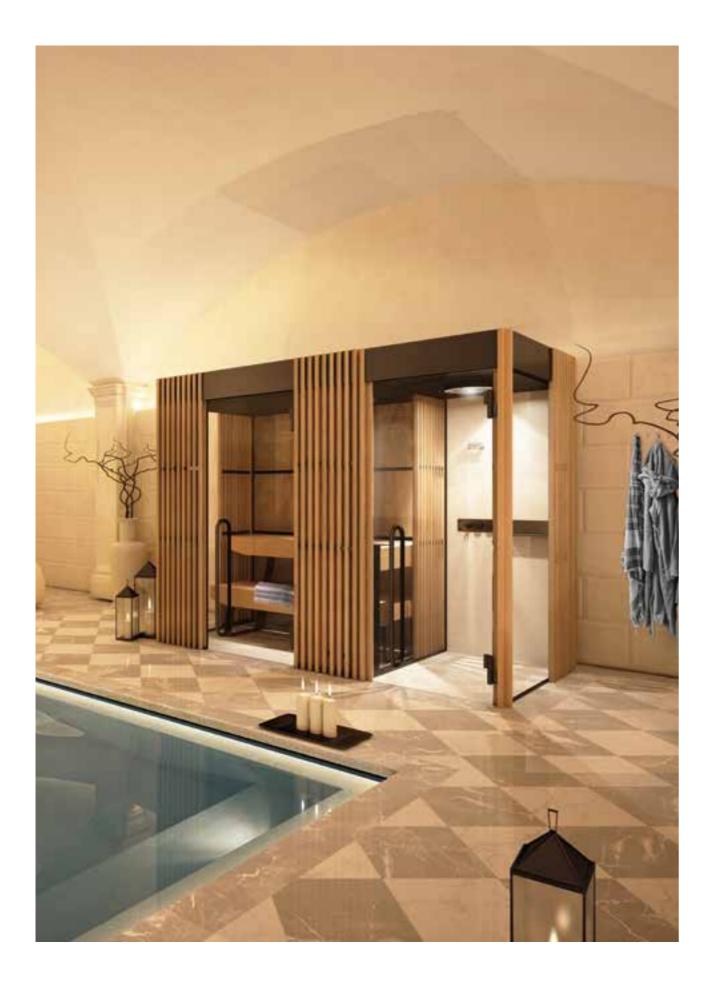
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# Shade Collection The new outline of wellness

Shade Collection combines the quality of professional spas with an exclusive kind of design, **defining a new type of wellness**, to be experienced in the most intimate of places: your home.

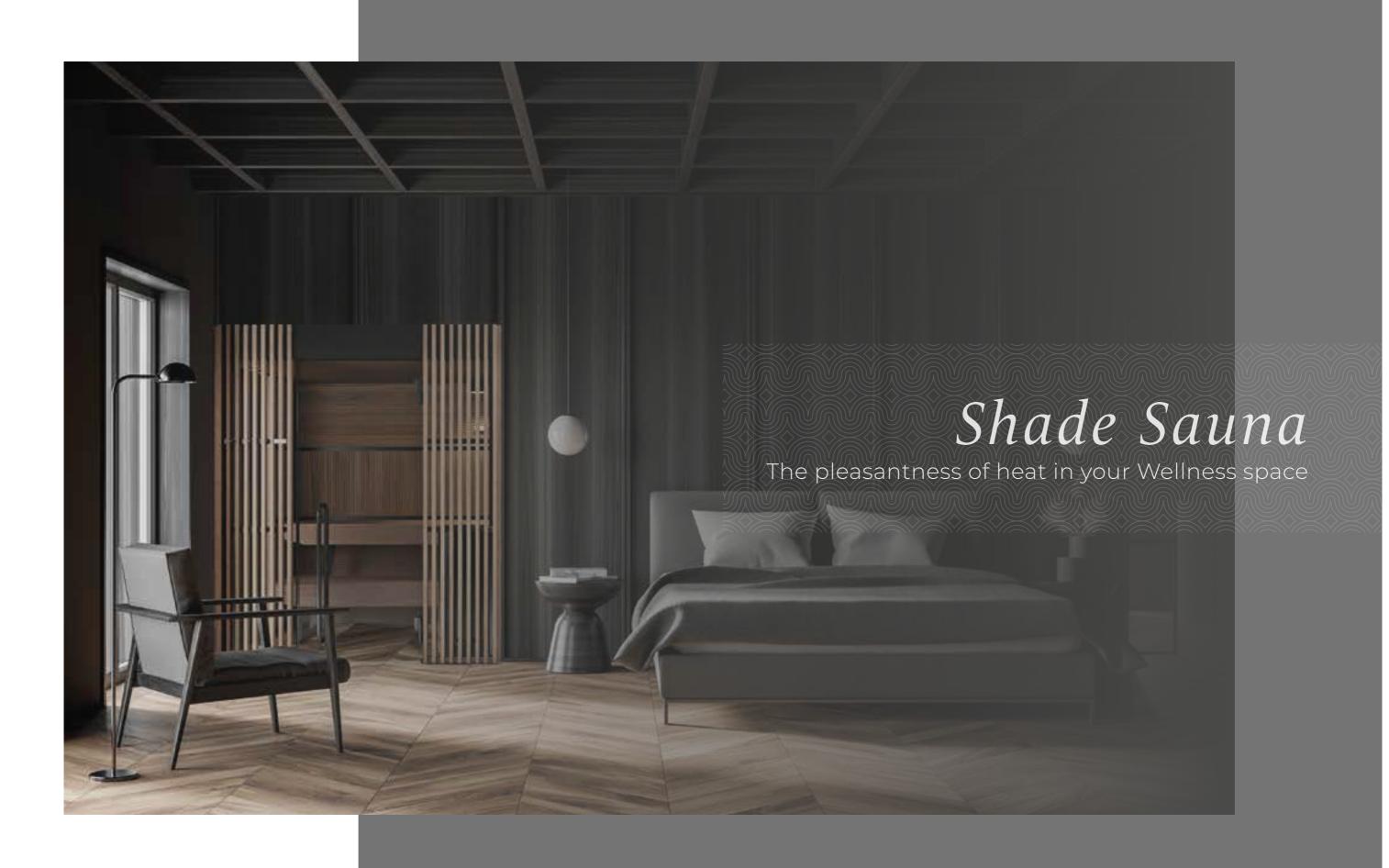
Designed as a collection of home décor items, it is an authentic design proposal that merges seamlessly in every room of the house.

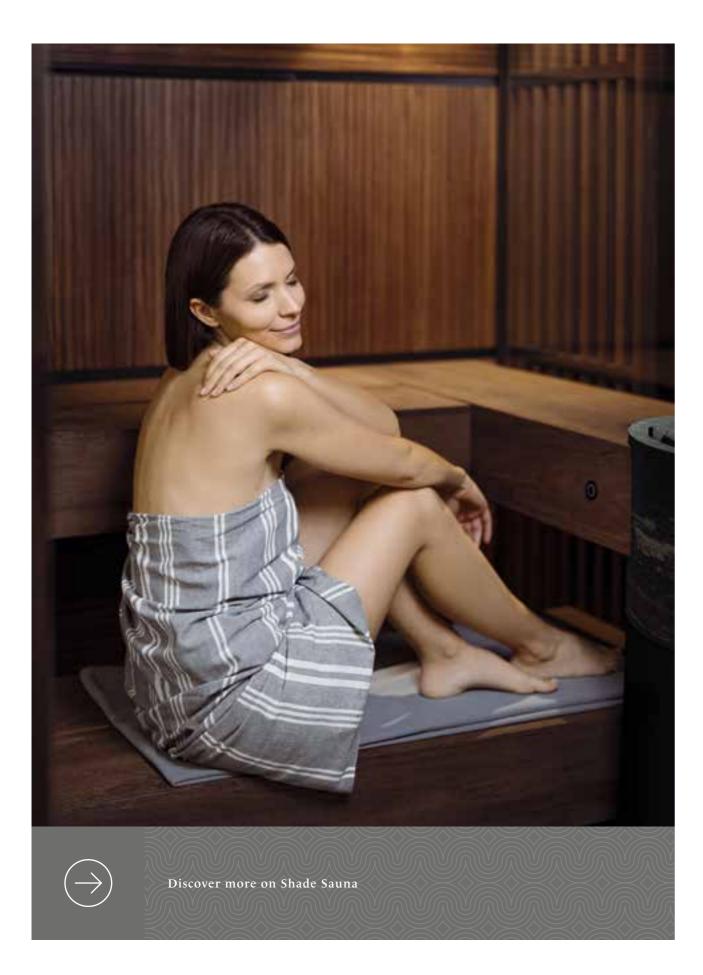
Oriental-inspired, it evokes suggestive atmospheres, thanks to the rituals, the heat, the water, and the beneficial power of the essential oils. The transparent frame, with shading panels of alternated wood slats of contemporary feel, recreates an atmosphere of great privacy.

The skilful combination of materials, colours and volumes and the soft lighting lend to this collection a unique and original appearance.

Shade Collection combines the elegance of the shapes with a new idea of sustainability that promotes the reduction of waste materials and the optimization of available spaces and offers customised solutions. It is a cutting-edge product that encloses all the innovation of the world of Starpool, with five technological patents and an ordinary registered design.

The innovative app **My W-Place** makes Shade
a "smart" collection, which completely transforms the home spa
experience through remote management.





# Shade Sauna

WHEREVER YOU WANT, WHENEVER YOU WANT

An oriental-inspired timeless style that combines aesthetics and function. An intimate and elegant environment that communicates with the outside but preserves the privacy on the inside.

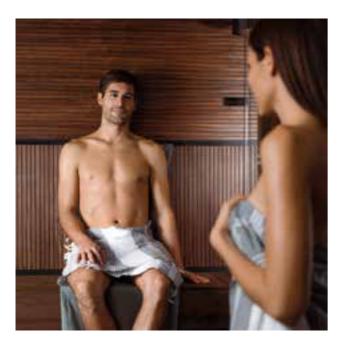
The sauna seamlessly merges in every setting thanks to its exclusive design. The chosen materials combine perfectly with the uniqueness of the shapes of Shade Collection.



SHADE SAUNA SHADE SAUNA

### Wellness at its best

Technology and top performance combine with design, which goes beyond the internal environment, and gives new value to the outer surroundings, defining the context and making it unique.





### BENEFITS

Shade Sauna is the ideal environment where to relax, reduce stress, release muscle tension, train the cardio-circulatory system and provide oxygen to the tissues thanks to the intense heat, reaching a temperature of 90-100°C and a humidity rate of 10-20%.

### RITUALS

as a paramount element
in wellness rituals, in combination
with our Brain Training programs:
Mindfulness, breathing techniques
and relaxing music. To oppose the
intense heat of Shade Sauna,
spray water may be used for an
immediate sensation of freshness.



### TRANSPARENCY

Shade Sauna unveils its cosiness, in see-through intervals.

The frame is transparent, with shading panels of alternated wood slats, thus recreating a feeling of great privacy, whilst maintaining a visual connection with the outside.



### **TEXTILES**

The back wall, decorated with a panelling pattern, is also equipped with a nautical elastic cable to secure the towel, which protects both the body and the wood in a functional and nice-looking way.

On the outside, two practical hangers allow you to keep your towel close at hand and to enjoy a complete Wellness experience.

SHADE SAUNA SHADE SAUNA

### Functional design

The design by Starpool is the right balance between beauty and function.

The resulting environment then fulfils not just the appearance, but also meets specific requirements both in terms of space and sustainability.

### 1. DOOR

Comfort, convenience and accessibility thanks to the door, featuring a low-positioned handle, now increased in width to 87 cm.

#### 2. BENCH

It can easily be moved in any direction, so that the cleaning operations are effortless.

#### 3. CYLINDER

It encloses the stove making the maintenance operations easier, as well as the inspection of the compartments.

### 4. NATURAL AIR EXTRACTION

The system of natural air bottom-up extraction ensures continuous recirculation and clean air.

#### 5. SAFETY AND MONITORING

The alarm button inside the cabin stops all the functions and cuts the power supply.

### 6. TECHNICAL COMPARTMENT

It is installed on the cabin roof and it is accessible thanks to a sliding system that allows to operate the ordinary maintenance with simple movements, which can be safely performed individually. The technical compartment can also be installed remotely, at a maximum distance of 10 metres.

### 7. WALLS

The system of perimeter profiles in matt black aluminium allows to create numerous smooth combinations.

The side walls can be customised: they can be blind - in Solid Surface, or transparent - in glass.

### 8. CLEANING OF GLASS WALLS

The front wooden shading panels are easily disassembled, allowing for thorough cleaning operations.

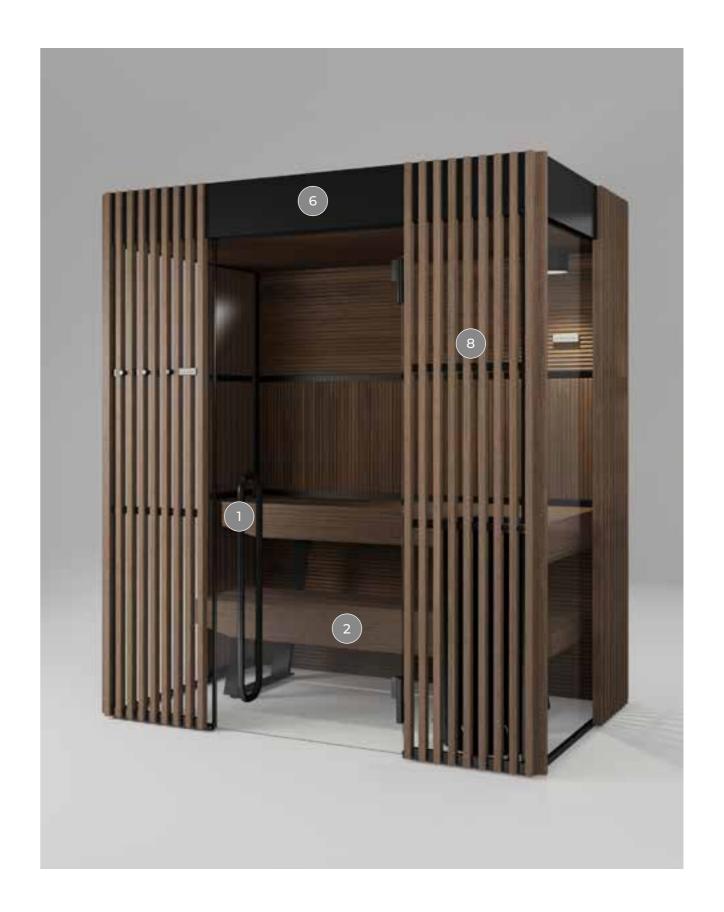
### CONVENIENCE

The installation is quick and safe. The product can be disassembled and assembled again elsewhere whenever you want.

### BE GREEN

The system GREEN PACK is fitted as standard on Shade Sauna: self-closing door, open-door detector that can stop the heat production, "Energy Efficient" software to monitor temperature maintenance.

This allows to optimize energy consumption, which is reduced and in line with home use.



SHADE SAUNA SHADE SAUNA

# Outfitting

LIGHT MATERIA







Light Materia -Natural Oak Benches, ceiling, back wall and shading panels in natural oak



Glass or Solid Surface Side walls in glass or light Solid Surface



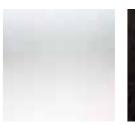




Dark Materia -Thermowood Oak Benches, ceiling, back wall, and shading panels in thermowood oak



Dark Materia -Rosewood Back wall and ceiling in rosewood; benches and shading panels in thermowood oak





Glass or Solid Surface Side walls in glass or dark Solid Surface

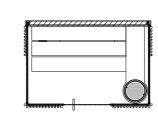
## Technical data

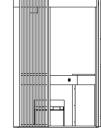
External dimensions (cm)	158 w x 154 d x 237 h 203 w x 154 d x 237 h 203 w x 199 d x 237 h 227 w x 154 d x 237 h 227 w x 199 d x 237 h	
Minimum installation dimensions (cm)		168 w x 159 d x 245 h 213 w x 159 d x 245 h 213 w x 204 d x 245 h 237 w x 159 d x 245 h 237 w x 204 d x 245 h
Total weight (Kg)	158 w x 154 d x 237 h 203 w x 154 d x 237 h 203 w x 199 d x 237 h 227 w x 154 d x 237 h 227 w x 199 d x 237 h	472 547 610 650 710
Voltage		230 Vac 1P+N+PE / 400 Vac 3P+N+PE
Maximum consumption (kW)		5 – 9
Technical specification		Finnish sauna
Temperature		90 - 100 °C
Humidity		10 - 20%
Heating	Electric stove	
Lighting	Ceiling-mounted 2700° K warm-white dimmable LED spotlight with black aluminium shade	
Music kit	Selection of Wellness Entertainment programs through app My W-Place	
Frame / door / handles		Profiles in black anodized aluminium with sealing Door in tempered glass, w: 87 cm, th: 10mm Handle in black polished wood/steel
Structure		Clad back wall - contains all functional connections (minimum thickness 9.5 cm, U=0.67 W/m²K) Side walls in tempered glass or Solid Surface Front wall in tempered glass
Functions		
ON/OFF		Through My W-Place
Lighting		Through app My W-Place
Audio + Music		Through app My W-Place
Alarm		Through button inside sauna

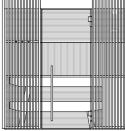
# Layout

203 w x 199 d x 237 h cm

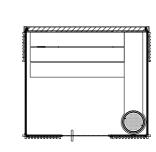
227 w x 154 d x 237 h cm

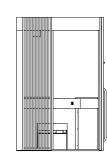


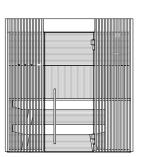




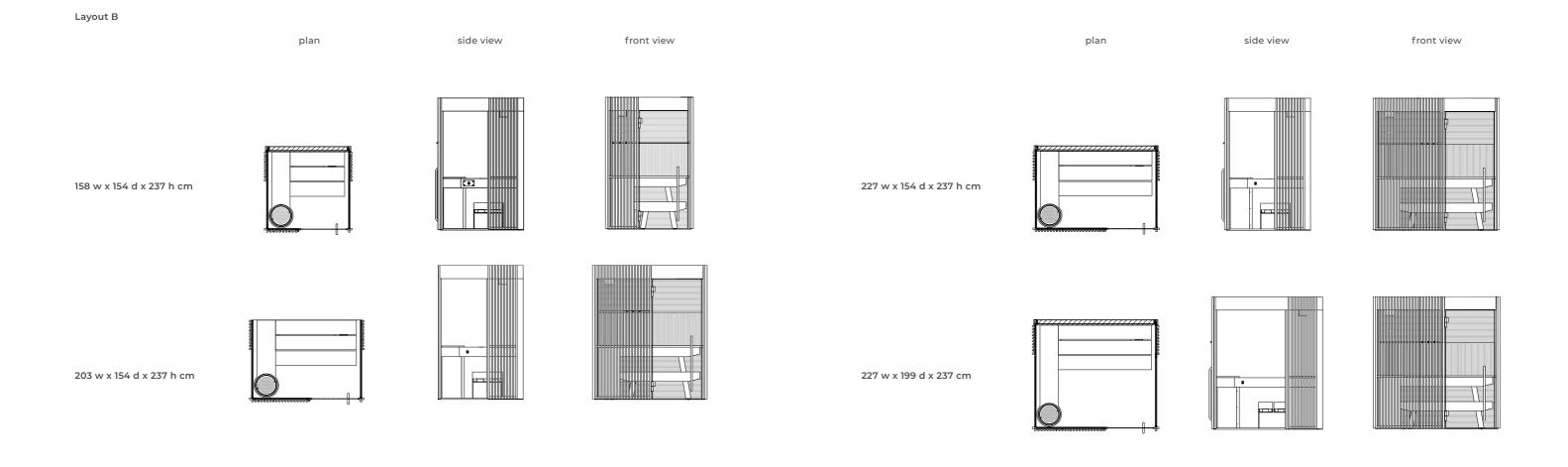
227 w x 199 d x 237 cm







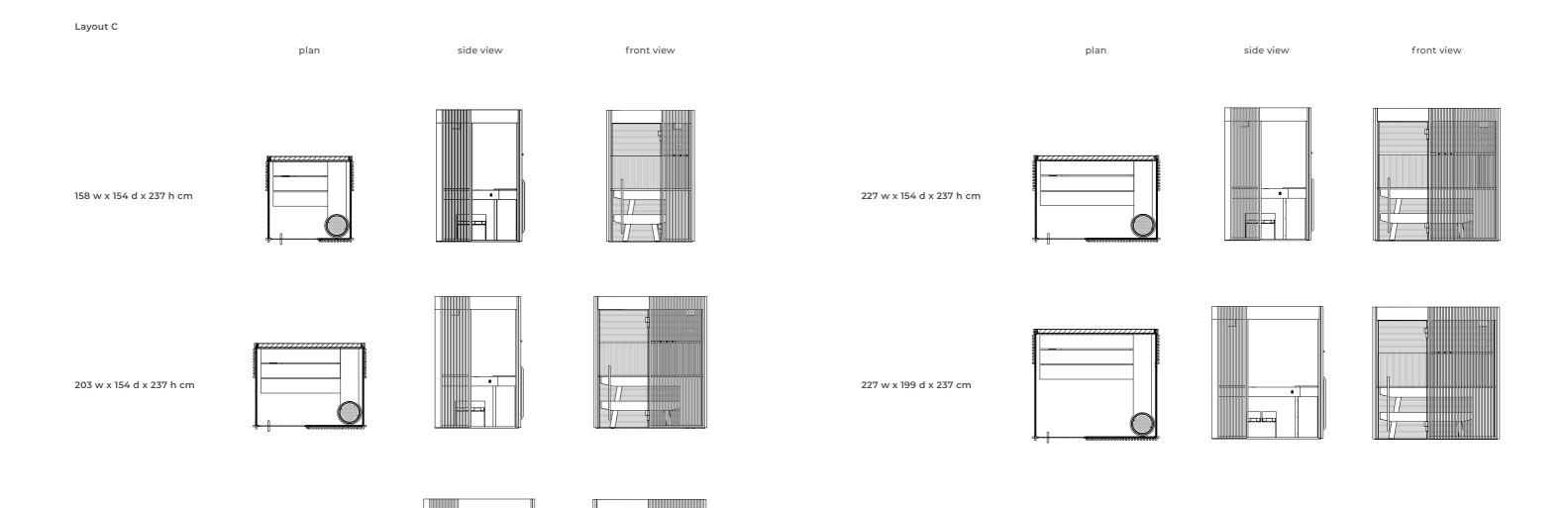
SHADE SAUNA SHADE SAUNA



22

203 w x 199 d x 237 h cm

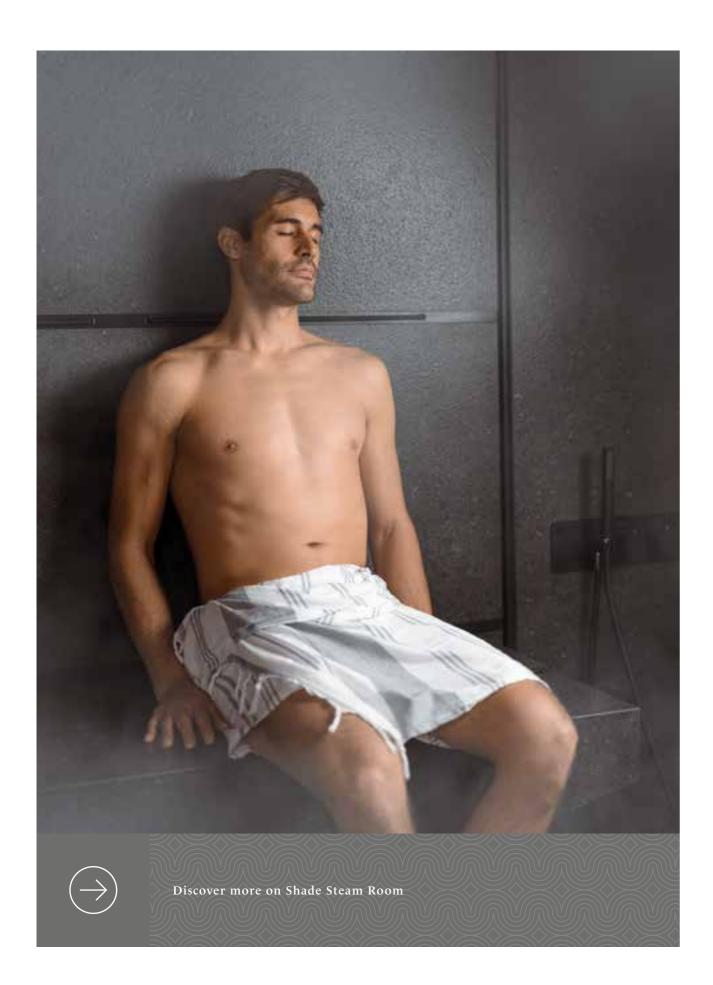
SHADE SAUNA SHADE SAUNA



24

203 w x 199 d x 237 h cm





# Shade Steam Room

WELLNESS AND COMFORT ANYWHERE YOU WANT

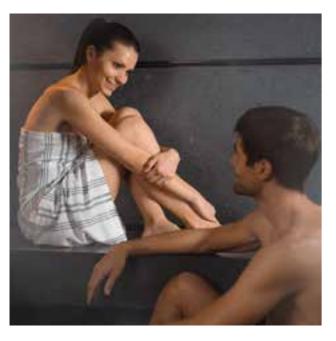
Much more than a steam bath, it is a special environment for your well-being.

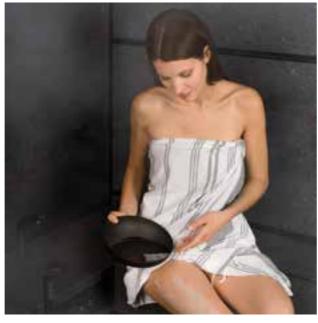
The seats made of few monolithic blocks with nature-inspired materials, the light and dark stone colour, the flat shelf equipped with a small basin for the rituals, and the soft lighting lend an original appearance to the steam bath.



# Design, technology and style for your wellness rituals

An innovative design proposal developed as a home décor item, which offers exclusive moments of regeneration and relaxation thanks to the sophisticated technology and performance.





### BENEFITS

Air, steam and scented fragrances combine and gently rest on the skin, making natural exfoliation easier and increasing perspiration.

The temperature of 45°C and the humidity rate of 98% relax the body naturally, favouring the production of serotonin, the hormone of happiness, and help to strengthen the airways defence.

### RITUALS

The essential oils lend their scent to the water inside the small basin, located on the cylinder containing the steam source, and release relaxing fragrances.

The exfoliating scrub allows to make the most of the beneficial effects of the steam on the skin.

The washing ritual, inspired by the Middle Eastern culture, can be performed to purify body and mind.



### TRANSPARENCY

Shade Steam Room unveils
its cosiness, in see-through
intervals. The frame is transparent,
with shading panels of alternated
wood slats, thus recreating a
feeling of great privacy,
whilst maintaining a visual
connection with the outside.



### **TEXTILES**

The back wall, decorated with a panelling pattern, is also equipped with a nautical elastic cable to secure the towel temporarily inside the cabin.

In this way, the seat becomes even more comfortable and soft, and the bench is protected from the action of the cosmetic products.

On the outside, practical hangers enrich the vertical shading panel to keep your towel close at hand, and to enjoy a complete Wellness experience.

### Functional design

The design by Starpool is the right balance between beauty and function.

The resulting environment then fulfils not just the appearance, but also meets specific requirements both in terms of space and sustainability.

#### 1. DOOR

Comfort, convenience and accessibility thanks to the door, featuring a low-positioned handle, now increased in width to 87 cm.

#### 2. BENCH

It can easily be moved in any direction, so that the cleaning operations are effortless.

### 3. NO GROUTING

Less than 1% of the glass or Solid Surface cladding surface is grouted, which makes Shade Steam Room the product that offers the best level of hygiene.

### 4. CYLINDER

The steam inlet inside the cabin is obtained through a black-finish cylinder, which serves as a support for the flat shelf.

### 5. SHOWERHEAD

Ceiling-installed and realised in pvd black steel, with a central white light. It is an extra accessory.

### 6. HAND SHOWER AND BASIN

An only solution that includes: mixer to control water temperature and diverter to activate the hand shower or the showerhead.

There is also a basin for rituals, with a specific tap supplying cold water.

### 7. TECHNICAL COMPARTMENT

It is installed on the cabin roof, and it is accessible thanks to a sliding system that allows to operate the ordinary maintenance with simple movements, which can be performed safely and individually. The technical compartment can be installed up to 10 meters from the cabin.

### 8. SAFETY AND MONITORING

The alarm button inside the cabin stops all the functions and cuts the power supply.

#### 9. WALLS

The system of perimeter profiles in matt black aluminium allows to create numerous smooth combinations. The back wall is in Solid Surface, while the two side walls can be customised: they can be blind in Solid Surface, or transparent in glass.

### 10. CLEANING OF GLASS WALLS

The front wooden shading panels are easily disassembled, allowing for thorough cleaning operations.

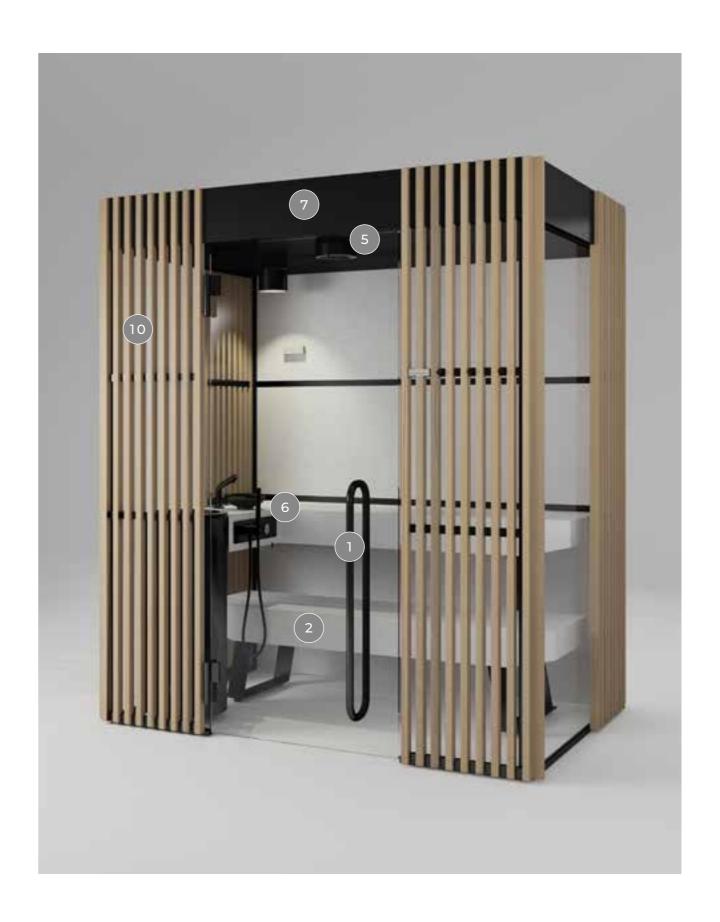
### CONVENIENCE

The installation is quick and safe. The product can be disassembled and assembled again at elsewhere whenever you want.

### BE GREEN

The system GREEN PACK is fitted as standard on Shade Steam Room: self-closing door, open-door detector that can stop the heat production, "Energy Efficient" software to monitor temperature maintenance.

This allows to optimize energy consumption, which is reduced and in line with home use.



# Outfitting

LIGHT MATERIA DARK MATERIA



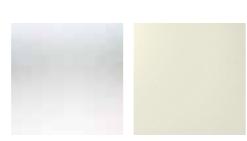




**Light Materia**Back wall and benches
in light Solid Surface



Light Materia Natural Oak
External shading panel
in natural oak



Glass or Solid Surface Side walls in glass or light Solid Surface



Dark Materia
Back wall and benches
in dark Solid Surface



Dark Materia Thermowood Oak
External shading panels
in thermowood oak



Glass or Solid Surface
Side walls in glass
or dark Solid Surface

# Technical data

External dimensions (cm)		158 w x 154 d x 237 h 203 w x 154 d x 237 h
		203 w x 199 d x 237 h
Minimum dimensions		168 w x 159 d x 245 h
for installation (cm)		213 w x 159 d x 245 h
		213 w x 204 d x 245 h
Total weight (Kg)	158 w x 154 d x 237 h	472
	203 w x 154 d x 237 h	547
	203 w x 199 d x 237 h	610
Voltage		230 Vac 1P+N+PE / 400 Vac 3P+N+PE
Maximum consumption (kW)		3.5 - 6.5
Technical specification		Steam bath
Temperature		43 - 45 °C
Humidity		98%
Heating		Direct steam inlet
Water fittings		Ceiling-mounted Ø 20 cm showerhead (extra)/ Diverter / Thermostatic mixer
		Tap + basin for rituals and fragrances
Lighting	Ceiling-mounted 2700° K warm-white dimmable LED spotlight with black aluminium shade	
Music kit	Selection of Wellness Entertainment programs through app My W-Place	
Frame / door / handles		Profiles in black anodized aluminium with sealing
		Door in tempered glass, w: 87 cm, th: 10 mm Handle in black polished steel/steel, l: 98cm
Structure		Clad back wall - contains all functional connections
		(minimum thickness 8.7 cm, U=0.49 W/m <sup>2</sup> K)
		Side walls in tempered glass or Solid Surface
		Front wall in tempered glass
Functions		
ON / OFF		Through app My W-Place
Lighting		Through app My W-Place Through

# Layout

### Layout A

203 w x 199 d x 237 h cm

ON / OFF	Through app My W-Place	
Lighting Through app My W-Place Thr		
Sound + Music Through app My W-Place		
Alarm	Button inside the steam bath	







# Shade Shower

THE REGENERATING POWER OF WATER

Shade Shower is the cosy and comfortable environment where you can let yourself be embraced by all the sensations that only water can give.

It is equipped with an elegant and practical support to place the shower products. The ceiling-mounted showerhead, the soft lighting and the black water fittings lend a unique appearance to the whole space.



SHADE SHOWER SHOWER

### Complete your wellness

A unique product that encloses the pleasant sensations of water and lends a new personality to the surrounding space.





### BENEFITS

Shade Shower ensures the recovery of physical balance thanks to various cold reactions. This is possible thanks to the jet intensity and the water temperature, which can be adjusted to specific individual needs.

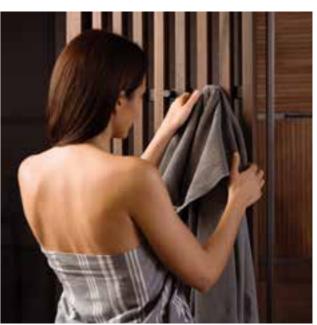
### LIGHTING

A beam of warm, white light is cast from the central part of the showerhead.





The special multi-function
hand shower can be used to rinse
the body before entering the cabin,
without getting your hair wet,
or as a cold reaction after the heat
session, starting from the legs and
up to the head. It is also practical to
rinse the shower walls easily.



### TEXTILES

Practical hangers characterised by sophisticated design are installed on the outside, to allow you to have your towel right at hand at the end of the shower or of the cold reaction.

SHADE SHOWER SHOWER

## Functional design

The design by Starpool is the right balance between beauty and function.

The resulting environment then fulfils not just the appearance,
but also meets specific requirements both in terms of space and sustainability.

### 1. DOOR

Comfort, convenience and accessibility thanks to the door now increased in width to 87 cm.
It is an extra accessory.

### 2. SHOWERHEAD

The central showerhead has a 36-cm diameter and a black-metal finish which defines its elegant style. Together with its special light, it offers a unique wellness experience.

### 3. NO GROUTING

Less than 1% of the glass or Solid Surface cladding surface is grouted, which makes Shade Shower the product that offers the best level of hygiene.

### 4. SHOWER AND HAND SHOWER

An only solution that includes: mixer to control water temperature and diverter to activate the wall-mounted hand shower or the showerhead.

### 5. WALLS

The system of perimeter profiles in matt black aluminium allows to create numerous smooth combinations. The side walls can be customised: they can be blind in Solid Surface, or transparent in glass.

### CONVENIENCE

The installation is quick and safe. The product can be disassembled and assembled again elsewhere whenever you want.



SHADE SHOWER SHADE SHOWER

# Outfitting

LIGHT MATERIA DARK MATERIA







**Light Materia**Back wall in light
Solid Surface



Light Materia -Natural Oak External shading panel in natural oak



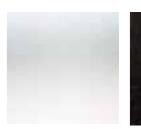
Glass or Solid Surface Side walls in glass or light Solid Surface



Dark Materia
Back wall in dark
Solid Surface



Dark Materia Thermowood Oak
External shading panels
in thermowood oak



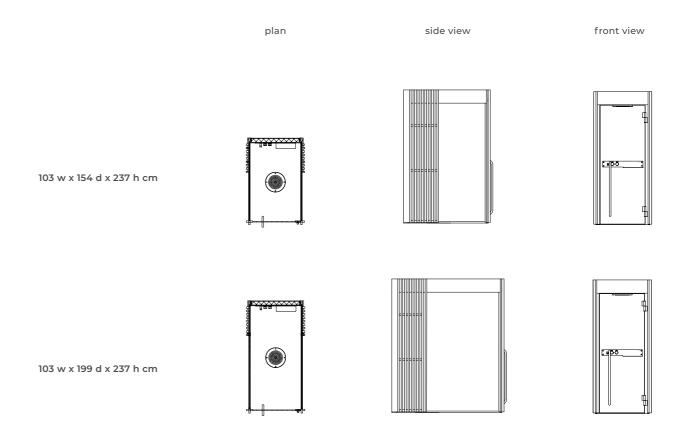
Glass or Solid Surface Side walls in glass or dark Solid Surface

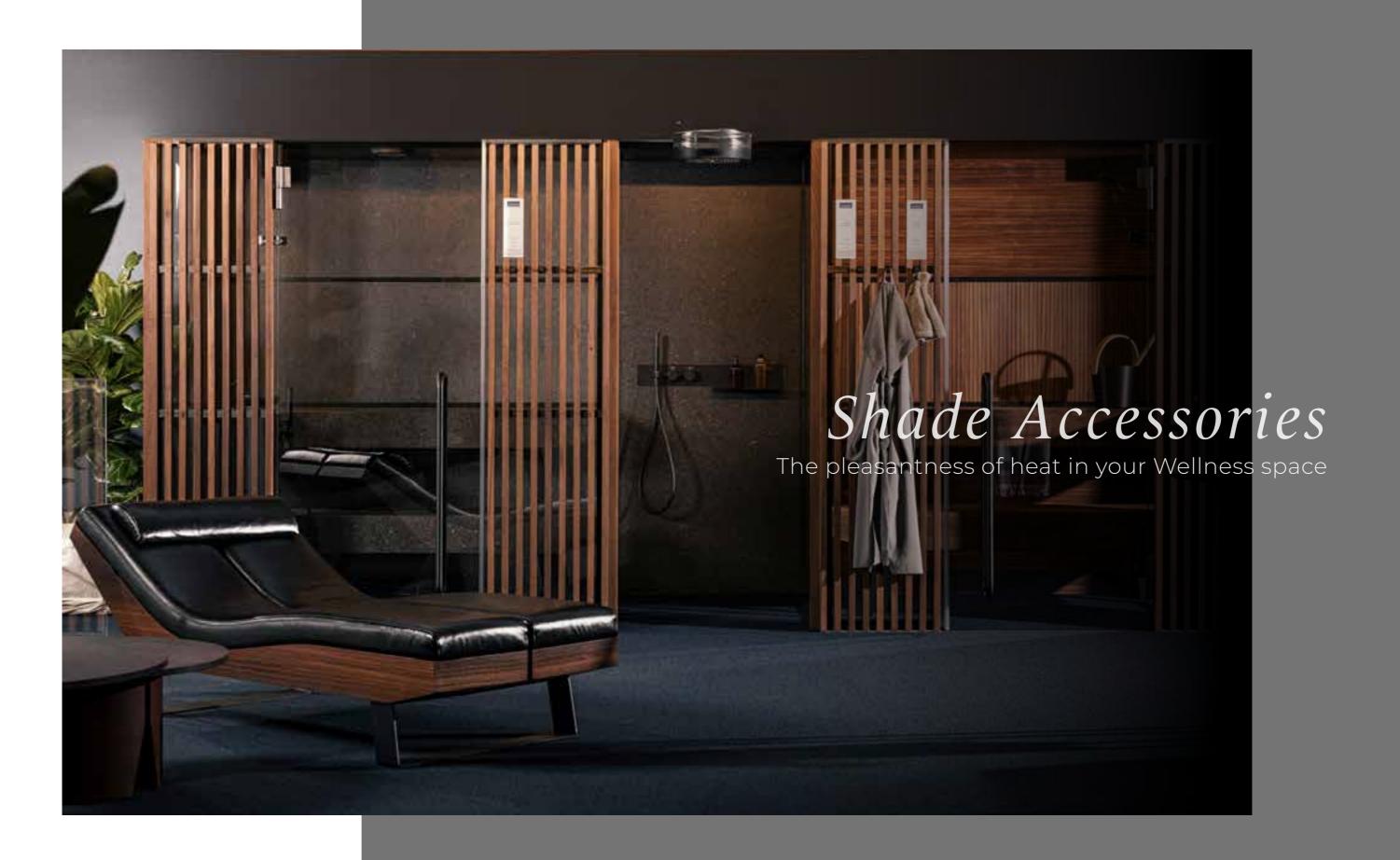
SHADE SHOWER SHADE SHOWER

## Technical data

External dimensions (cm)	103 w x 154 d x 237 h 103 w x 199 d x 237 h
Minimum dimensions	113 w x 159 d x 245 h
for installation (cm)	113 w x 204 d x 245 h
Voltage	230 Vac 1P+N+PE
Maximum consumption (kW)	0.2
Technical specification	Shower
Water fittings	Ceiling-mounted showerhead Ø 36 cm
	Diverter
	Thermostatic mixer
Lighting	Ceiling-mounted 2700° K warm-white
	non-dimmable LED spotlight installed in the showerhead
Frame / door / handles	Profiles in black anodized aluminium with sealing
	Door in tempered glass, w: 87 cm, th: 10 mm
	Handle in black polished steel/steel, I: 98cm
Structure	Clad back wall - contains all functional connections
	(minimum thickness 8.7 cm, U=0.49 W/m <sup>2</sup> K)
	Side walls in tempered glass or Solid Surface
	Front wall as an extra in tempered glass

# Layout





SHADE COLLECTION SHADE COLLECTION

# Shade Accessories

Shade Collection, designed and developed for the home environment, led to the creation of four décor items with the same design, and making up the collection Shade Accessories.

Shade Lounger, Shade Bench, Shade Table and Shade Stand perfectly embody the Japandi style, that is the harmonious union between the minimalist Japanese aesthetics and the functionality of Scandinavian products. The result is a comfortable and fascinating environment, characterised by clean lines and simple shapes. These accessories turn interiors into relaxation oases where comfort reigns supreme, without sacrificing style and aesthetics.

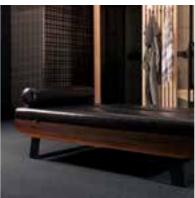
The collection reflects the contemporary trend of a **return to simplicity and authenticity**, meeting the growing desire for environments that promote peace and well-being. Each item of Shade Collection was designed with **utmost care to detail**, to create unique and cosy spaces to enjoy moments of peace in total comfort.



### SHADE TABLE

Sophisticated appearance and bold design

Characterised by a minimalist design, this table embodies order and balance with neat lines and dark finishes. Available in two dimensions, it blends perfectly in any environment offering elegance and function.



### SHADE LOUNGER

Minimalist appearance and Scandinavian functionality

Shade Lounger combines the minimalist Japanese elegance with Scandinavian practicality, inspiring relaxation and well-being through clean-cut lines, carefully designed ergonomics and high-quality materials to adjust to any environment with its timeless elegance.



### SHADE BENCH

Clean-cut lines and essential shape

Shade Bench stems from the reinterpretation benches of Shade Sauna with a modern feel.

This bench has a simple and neat design and is realised with high-quality materials, ensuring optimum comfort and duration over time.



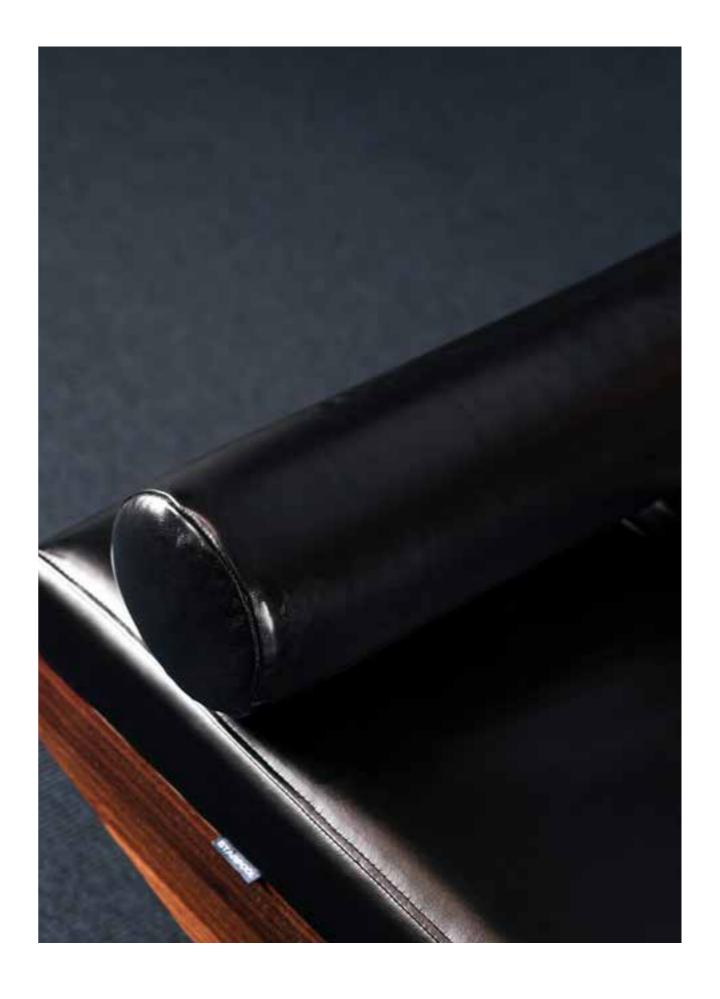
### SHADE STAND

The perfect union between functionality and aesthetics

A towel stand with a strong visual identity lending the surrounding space a minimalist and contemporary design which blends perfectly in any interior style. It is ideal not only for home use, but also for hotels and Wellness centres.

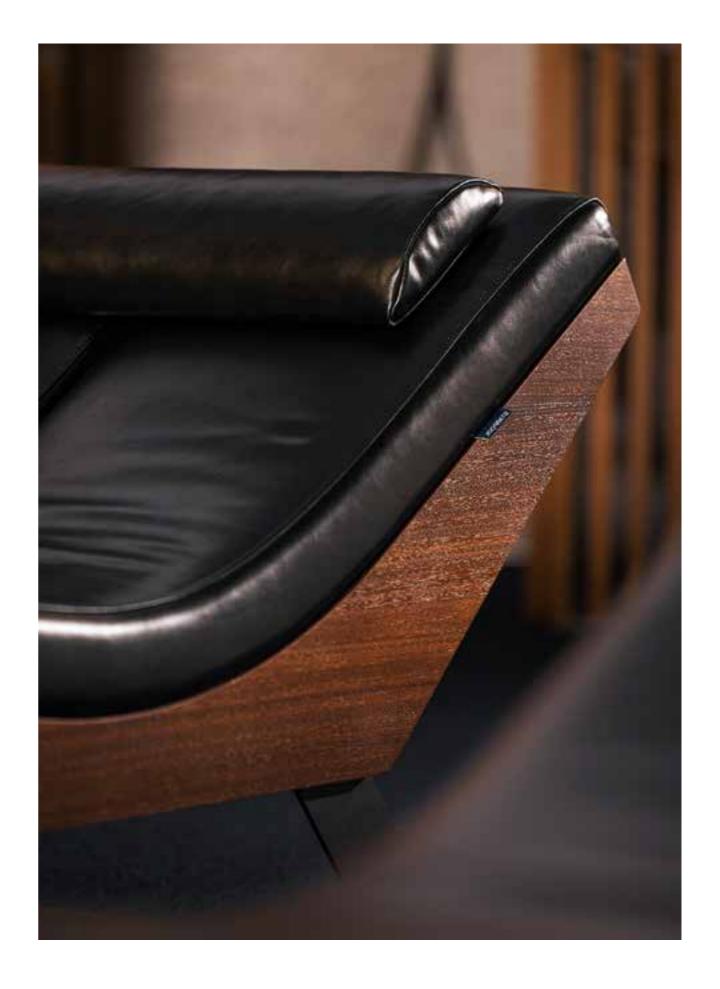
# Shade Bench

Dimensions (cm)	1800 w x 750 d x [400 ÷ 560] h	
Structure	Plywood with steel feet	
Base	Veneered plywood coated with weather-resistant varnish, black-polished aluminium feet	
Covering	High-density polyurethane foam covered with polyester wadding	
Net weight [Kg]	70	
Max operating weight [Kg]	70 + 150	



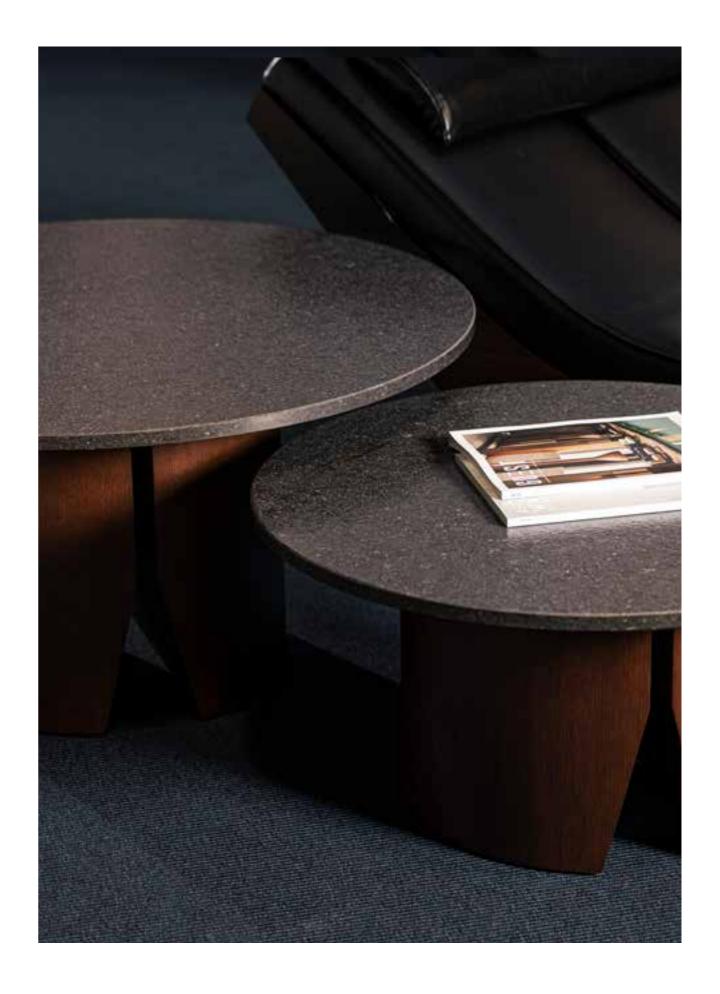
# Shade Lounger

Dimensions (cm)	1860 w x 750 d x [401 ÷ 670] h	
Structure	Plywood with steel feet	
Base	Veneered plywood coated with weather-resistant varnish, black-polished aluminium feet	
Beams	High-density polyurethane foam covered with polyester wadding	
Net weight [Kg]	50	
Max operating weight [Kg]	50 + 150	



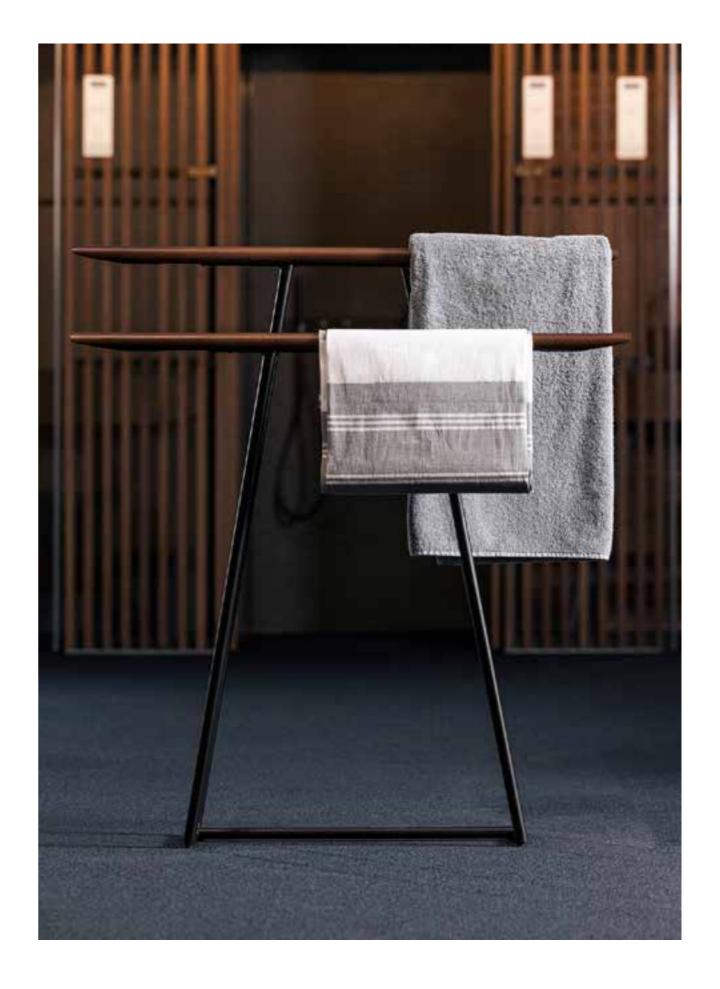
# Shade Table

Discourie no (ann)	Type A	[750 ÷ 450] ø x 430 h
Dimensions (cm)	Type B	[950 ÷ 450] d x 350 h
Structure	Plywood with e piano in solid surface	
Base	Veneered plywood coated with weather-resistant varnish	
Surface	Solid Surface	
	Type A	20
Net weight [Kg]	Туре В	30
Management of the fixed	Туре А	20 + 30
Max operating weight [Kg]	Туре В	30 + 30

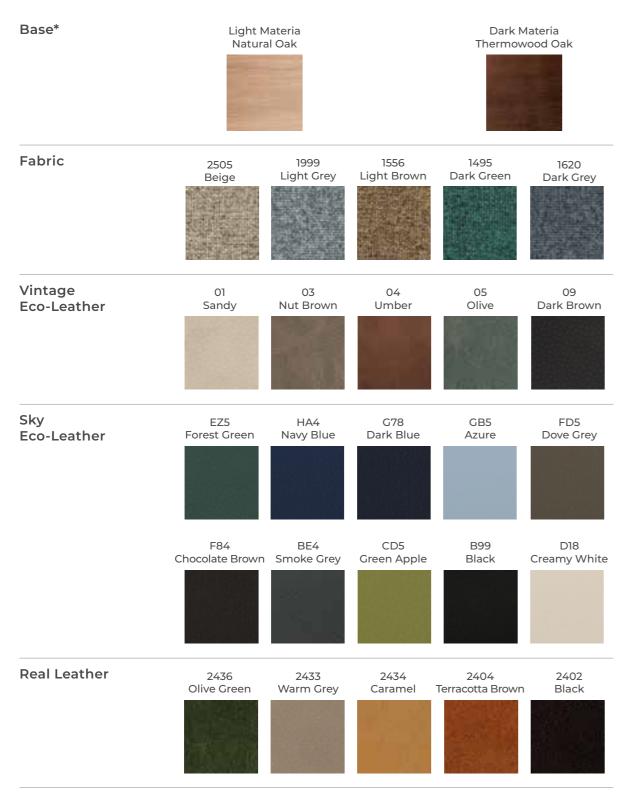


# Shade Stand

Dimensions (cm)	900 w x 220 d x 980 h	
Structure	Oakwood with steel support	
Base	Support in black polished steel	
Beams	Oakwood coated with weather-resistant varnish	
Net weight [Kg]	5	
Max operating weight [Kg]	5+3	



# Covering Materials



<sup>\*</sup> The cladding for the base can be applied to all accessories, except for Shade Stand available only in Dark Materia Thermowood Oak

NB: The colours of the fabrics shown here serve purely as an indication, as they are subject to printed colour change. For an accurate idea of the texture and colour types, we recommend consulting the Textile Samples Book.

# Smart Technology

SMART TECHNOLOGY SMART TECHNOLOGY

### Green Technology, Smart Technology

We believe in the added value given by the **respect for the environment**. We think that our work in the service of Wellness
should contribute to creating **a greener and greener future**.

For this reason, our products feature solutions that **reduce energy consumption** and automate their functions.

We develop sustainable products and technologically performing systems, we increase the connectivity to a computer network that is more and more sophisticated and, at the same time, user-friendly.

To bring the world of wellness into your daily life, and make a kind of technology that is more and more complex and advanced accessible to all.



Discover more on our technological solutions and innovations



### GREEN PACK

Our Research & Development department designed a system to improve the functions of our products. By installing Green Pack, it is possible to **reduce energy consumption** thanks to **smart detectors** that prevent needless steam leakage, control the heat and humidity of the environment, and maintain a constant temperature through the energy load management. A **sophisticated system that allows an average energy saving of 20%**.



### ECO SPA TECHNOLOGY

An innovative control system to bring together all our product devices. It is a management software, installed in each one of our products, that allows to measure constantly and in real time the fundamental parameters of the equipment. It monitors the equipment and allows for the automated management, remote diagnostics, and optimization of energy loads.



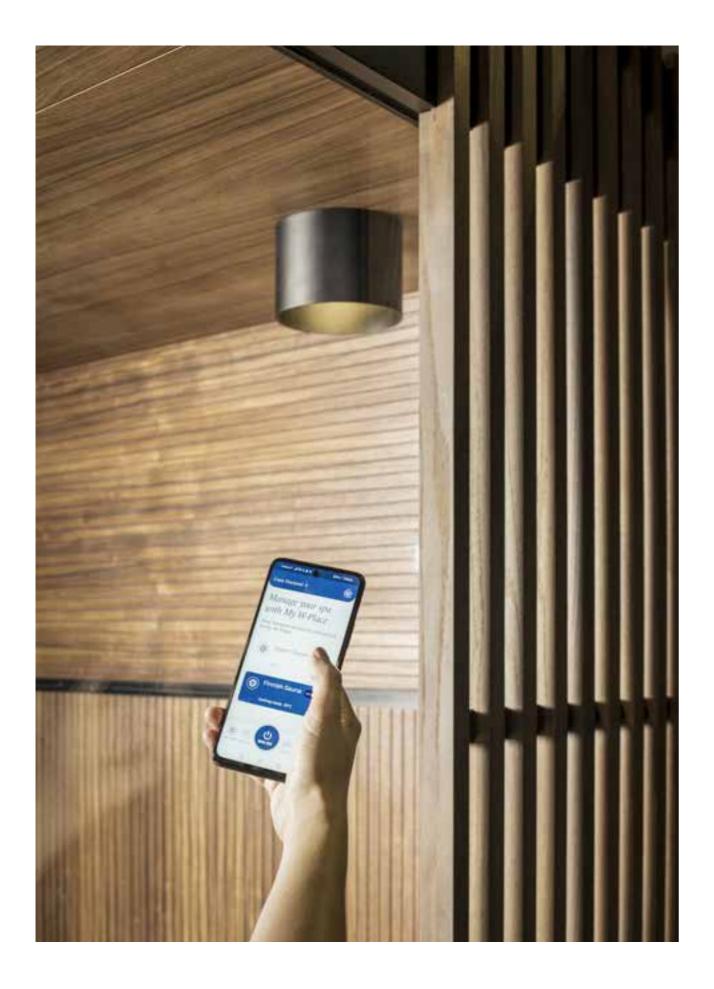
### SIM 4.0

Telemetry for each installed spa product, it is a type of software that allows to constantly measure the essential parameters of the equipment. It monitors the usage of the products, detects any drop in performance, as well as anomalies and alarms. It controls the energy load in real time, so that it is possible to intervene before the problem occurs. Its Business Intelligence provides a report with the performance of the spa and the consumption of the equipment.



### MY W-PLACE

We believe that technology has the power to improve many aspects of every-day life. This is why we wanted to create My W-Place, our intuitive, practical, complete app, which offers valuable support in managing your spa remotely and improves the wellness experience with a number of quality contents, such as Mindfulness and guided breathing programs, music, and the latest news from the world of Wellness.



# My W-Place

Your wellness right at hand

Technology in the service of well-being with My W-Place, our innovative app that allows you to control and manage your home spa remotely.

You can schedule when to switch on one or more products of Shade Collection, manage your settings, temperature, and lights, and always have our **Brain Training programs** developed with renowned partners in the fields of science and sport right at hand.

Mindfulness, guided breathing techniques
and relaxing music tracks can be used in combination
with our spa products or whenever you want
to make wellness integral part of your daily routine.

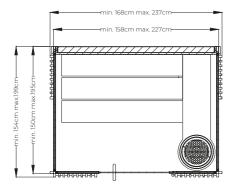
Every wellness program can be customised with My W-Place: it is possible to choose from our protocols of usage the ones that are the most suited to achieve one's wellness goals and to work effectively on stress management, sleep, performance, and longevity.

# Combinations

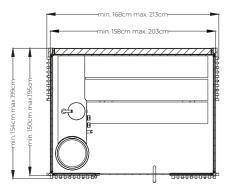
# Possible configurations

Single products

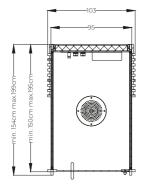
### Shade Sauna



### Shade Steam Room

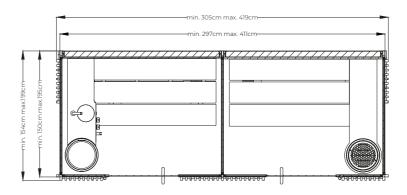


Shade Shower

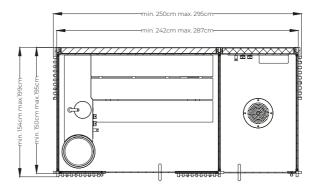


### Combinations

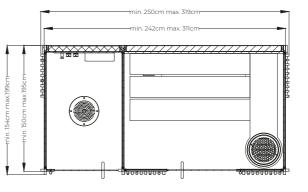
### Shade Steam Room + Shade Sauna



Shade Steam Room + Shade Shower



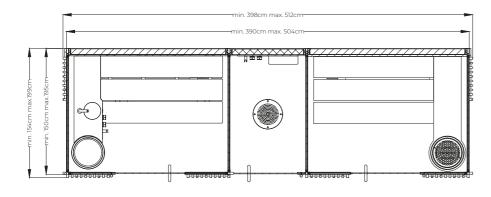
Shade Shower + Shade Sauna



### COMBINATIONS

### Combinations

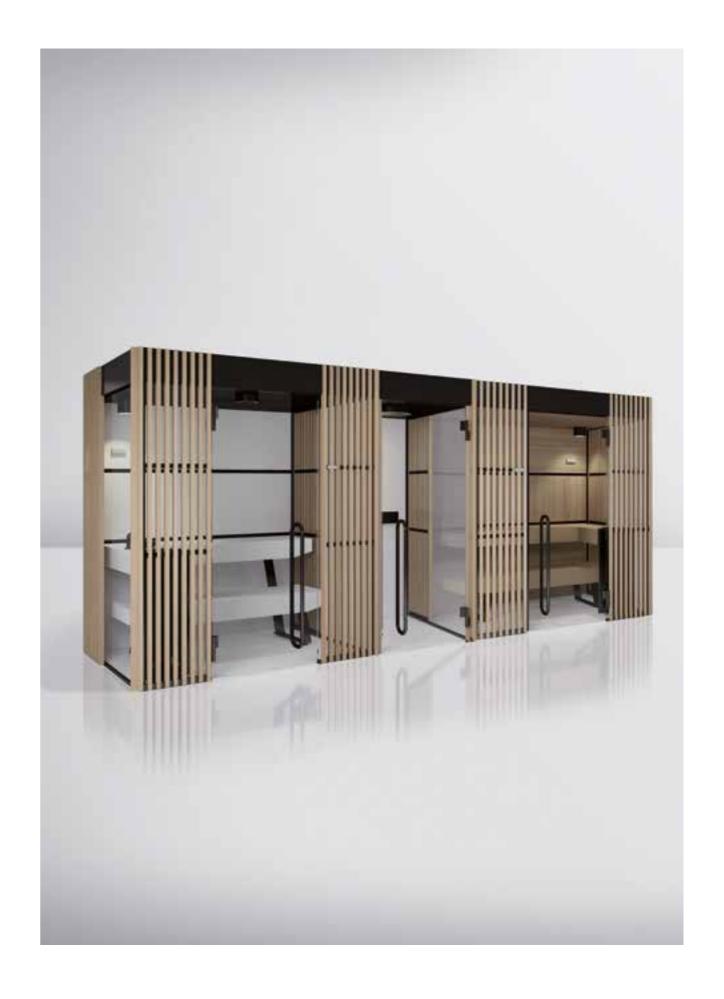
Shade Steam Room + Shade Shower + Shade Sauna



Shade Collection is **extremely versatile** and there are numerous possible combinations, each blending perfectly in the environment where they are installed.

Those listed here are only a few possibilities.

The structure, the type of layout and the cabin dimensions can be adjusted, and everyone can choose the solutions that best suit their needs.







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